Thursday, 21/08/2008 5:11:51 PM *User: Julie Lecoca **Process Sheet** : BUSHING Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 41549 : 10725 **Estimate Number** : D2652 P.O. Number Part Number : D2652 REV A This Issue : 21/08/2008 S.O. No. : **Drawing Number** : NC Prsht Rev. **Project Number** : N/A : // : MACHINED PARTS First Issue Type : A **Drawing Revision** : 40928 **Previous Run** Material 200 Um: **Due Date** : 10/09/2008 Qty: Written By Checked & Approved By Comment : Est Rev:B NG **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 1.0 M303R0500 303 Round Bar 0.500" Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s) Material:303 ss .500" Round Bar (M303R0500) Batch: m 108 020 2.0 Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: 4 DWG REV: 2-DEBURR AS REQUIRED 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK

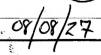
Comment: SECOND CHECK

PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Identify and Stock Location:





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Dart Aerospace Ltd

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W/O:			WORK ORDER CHANGES								
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NOTE: Date & initial all entries

Date:

Thursday, 21/08/2008 5:11:51 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41549

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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W/O:			WO	RK ORDER C	HANGES			— ···	
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41549
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Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

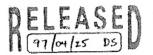
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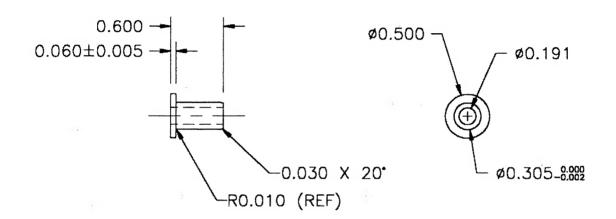
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Rev	Date	Change		R	evised by	Approved
Rev A	Date 03.12.12	Change New Issue			evised by	Approved





DESIGN	DRAWN BY	DART AEROSPA FAIRCHILD INTERNATION	
CHECKED	APPROVED	DRAWING NO.	REV. A
BU	PIBY	D2652	SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED

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WORK ORDER